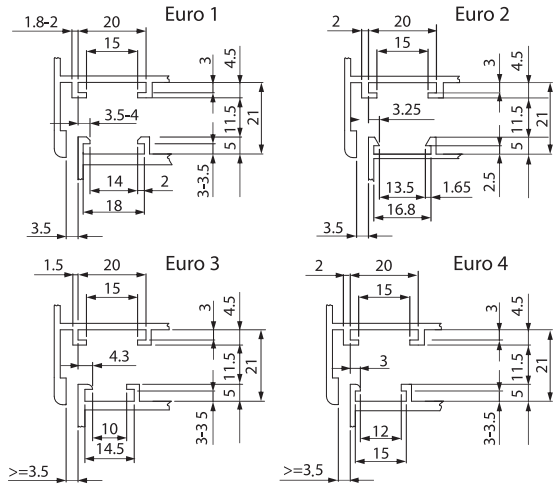
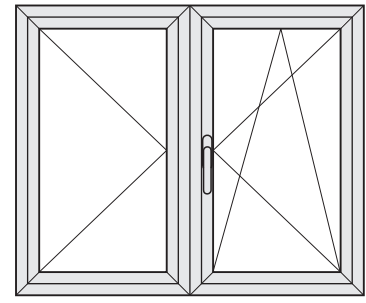
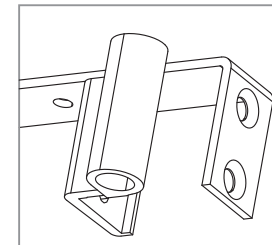




4030.00 4030.00 U 4035.00 4035.00 U
 4031.00 4031.00 U 4036.00 4036.00 U
 4032.00 4032.00 U 4037.00 4037.00 U
 4033.00 4033.00 U 4038.00 4038.00 U



Lubricating grease:
 FOR 2 EP (Lithium EP
 lubricating greases)
 ISO L - XCCHB 2
 DIN 51 502:KP 2K-30
 SRPS B. H3.624
 Remark:
 Lubricate after every
 5000 tilt and turn cycles.



Montaža gornje spojnice sa makazama:
 Kriko spojnice se sa makazama spaja
 pomoću zavrtnjeva M5x6, DIN 965.

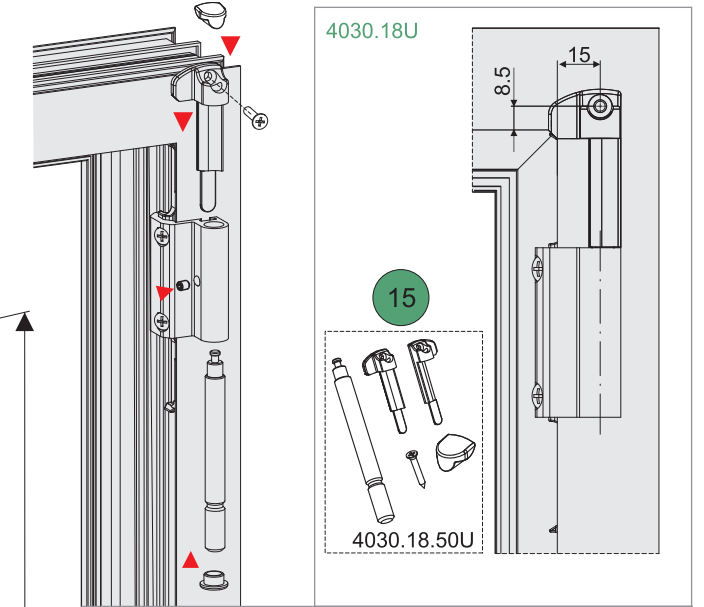
Assembling the upper hinge with scissors:
 The hinge wing is connected to the scissors
 with screws M5x6, DIN 965.

Монтаж верхней петли с ножницами:
 Створка петли соединяется с ножницами
 винтами М5х6, DIN 965.

Montaža ležišta gornje spojnice:
 - postavi nosač spojnice u krajnji
 donji položaj u zjeb štoka
 - spoji spojnicu zavrtnjevima za nosač.

The assembly of the top hinge body:
 - the hinge carrier is to be set in the final
 bottom position in the groove of the
 casement frame
 - the hinge is to be connected to the
 carrier by the screws.

Монтаж верхней петли:
 - поставить крепежную планку петли
 в максимально высокое положение
 - привинтить петлю к крепежной планке.



Specifikacija / Specification / Спецификация:

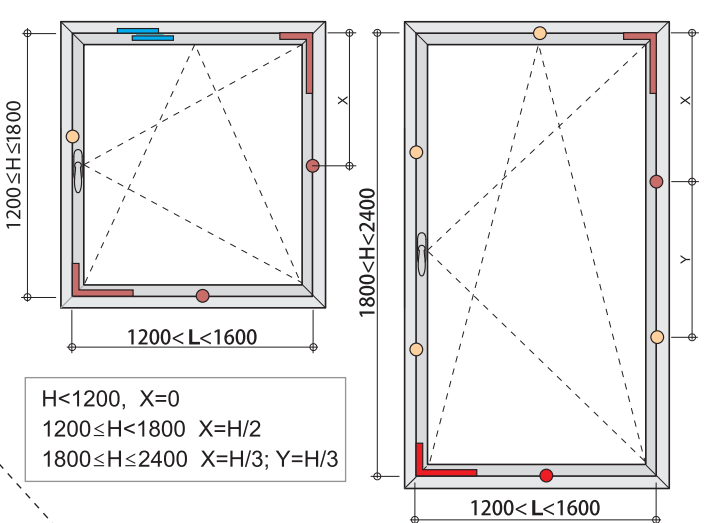
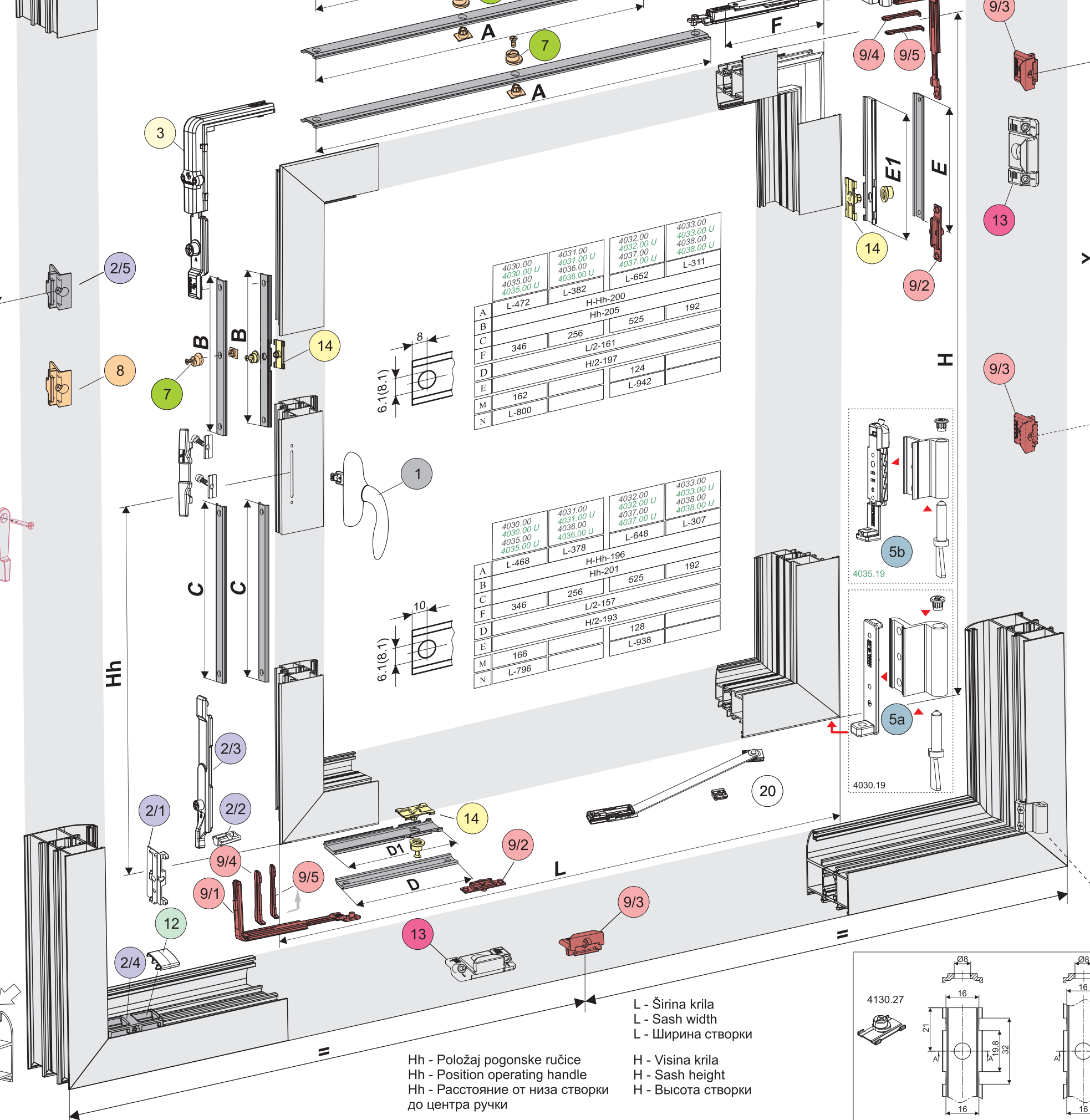
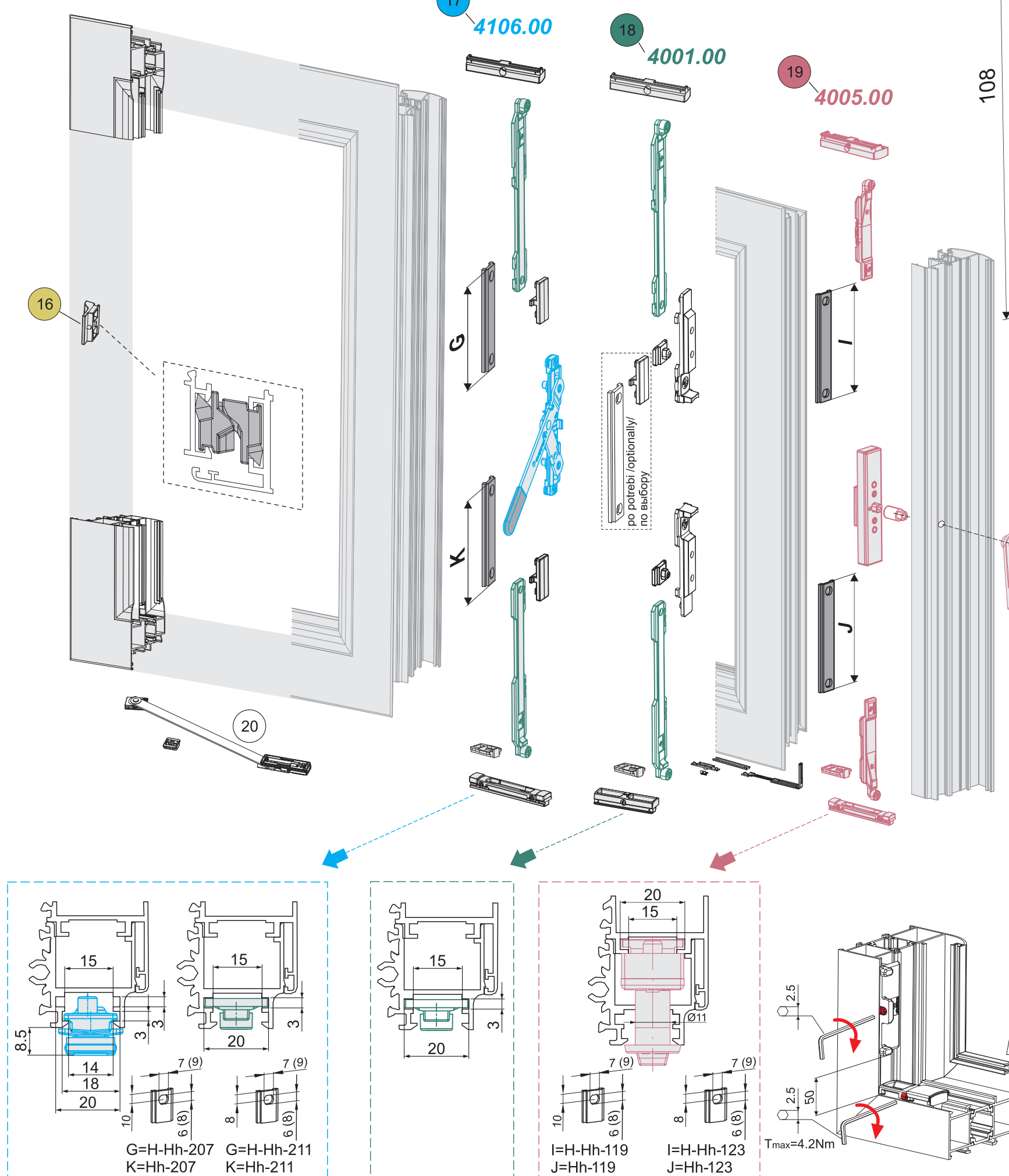
1. Ručica/Handle/Ручка (1001.00)
2. Osnovna garnitura /Basic set/ Запирающий комплект для поворотно-откидной гарнитуры (4010.10 (2/1, 2/2, 2/3,2/4, 2/5))
3. Ugaozni prenosnik/Corner transmission/ Угловой переключатель (4010.20)
4. Gornja spojnica za okretno nagibno otvaranje /Top hinge for turn and tilt mechanism/ Петля для поворотно-наклонных окон (4030.18)
5. Donja spojnica za okretno nagibno otvaranje /Bottom hinge for turn and tilt mechanism/ Петля для поворотно-наклонных окон (5a: 4030.19; 5b: 4035.19)
6. Makaze /Scissors/ Ножницы (6a: 4030.13; 6b: 4030.01; 6c: 4030.02; 6d: 4030.05)
7. Dvodelni tuljак /Adjustable fastening pawl/ Цанга регулируемая (4010.27)
8. Pritvatnik /Striker/ Ответная планка для цапфы (4010.03)
9. Garnitura za dodatno završavanje /Set for additional locking/ Устройство для запирания створки для поворотно-наклонных окон (комплект) (4010.40 (9/1, 9/2, 9/3, 9/4, 9/5))
10. Pomoćne makaze /Auxiliary scissors/ Ножницы вспомогательные (4010.50)
11. Pritvatnik za mikroventilaciju sa podešavanjem /Adjustable striker for microventilation/ Ответная планка для микровентиляции регулируемая (4010.60)
12. Poklopac pritvatnika završavajuća /Cover/ Обложка притвника (4010.06.03)
13. Podešivi pritvatnik za ON okon /Adjustable striker/ Ответная планка регулируемая (4010.80)
14. Dvodelni tuljак /Adjustable fastening pawl/ Цанга регулируемая (4130.27)
15. Priloz gornje spojnice (univerzal) /Accessories of the upper hinge(universal)/ Аксессуары верхней петли (универсальные) (4030.18.50U)
16. Garnitura bravljenja izmedju spojnica /Additional set locking elements between hinges/ Дополнительный (средний) притки для поворотных створок (4045.00)
17. Garnitura okova za fiksiranje kriła prozora /Set for fixing additional sash/ Набор для фиксации поворотной створки (4106.00)
18. Garnitura okova za fiksiranje kriła prozora /Set for fixing additional sash/ Набор для фиксации поворотной створки (4005.00)
19. Garnitura okova za fiksiranje kriła prozora /Set for fixing additional sash/ Набор для фиксации поворотной створки (4005.00)
20. Granične makaze /Limiter arms/ Ограничительные ножницы (4020.44.00; 4020.45.00)

Gornja površina bočnog ugaoznog prenosnika (1) mora da bude u ravni ili niža od gornje površine zjeba aluminijumskog profila (2).
 Upper surface of additional corner transmission (1) has to be aligned or be under the upper surface of the groove (2).
 Верхняя поверхность бокового углового переключателя (1) должна быть в плоскостипрофиля или ниже верхней поверхности паза алюминиевого профиля (2).

Artikal	x(mm)
4010.40.05	2,6
4010.40.06	1
4010.40.07	2

	L-472	L-382	H-Hh-200	L-652	L-311
A					
B			HH-205		
C	346	256	525		192
F			L/2-161		
D			H/2-197		
E	162		124		
M			L-942		
N	L-800				

	L-468	L-378	H-Hh-196	L-648	L-307
A					
B			HH-201		
C	346	256	525		192
F			L/2-157		
D			H/2-193		
E	166		128		
M			L-938		
N	L-796				



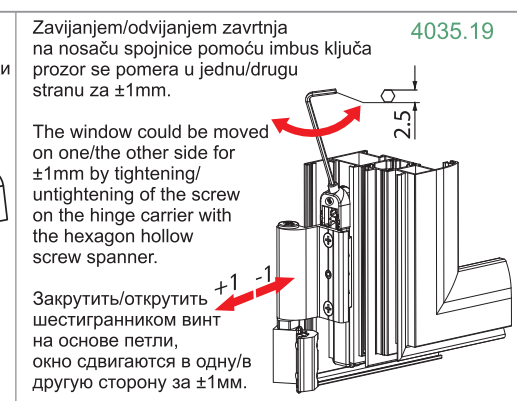
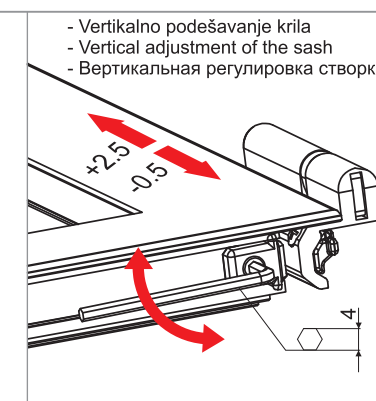
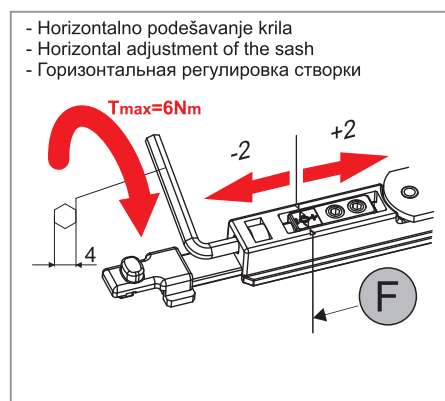
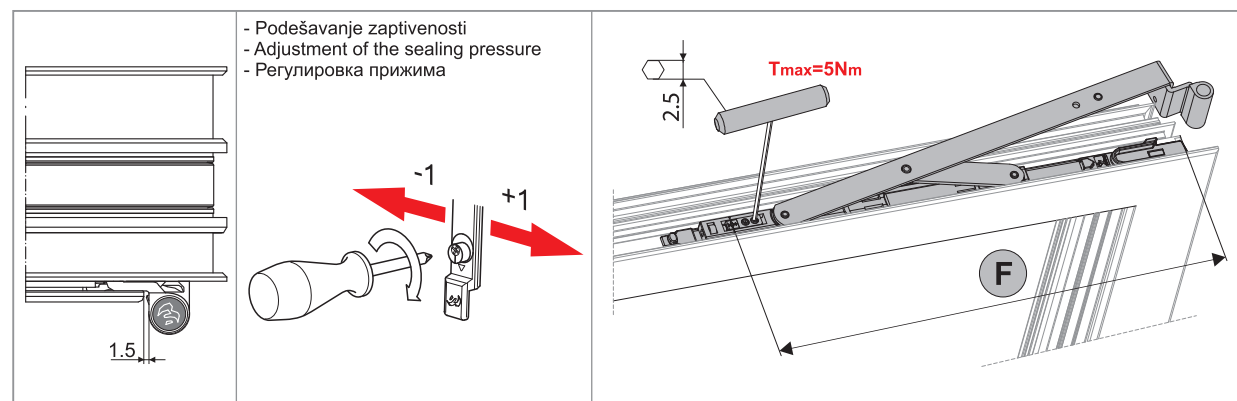
Montaža ležišta donje spojnice:
 - postavi nosač spojnice u krajnji donji položaj u zjeb štoka
 - spoji spojnicu zavrtnjevima za nosač.
 The assembly of the bottom hinge body:
 - the hinge carrier is to be set in the final bottom position in the groove of the casement frame
 - the hinge is to be connected to the carrier by the screws.
 Монтаж нижней петли:
 - поставить крепежную планку петли в максимально низкое положение
 - привинтить петлю к крепежной планке.

L - Širina kriła
 L - Sash width
 L - Ширина створки
 Hh - Položaj pogonske ručice
 Hh - Position operating handle
 Hh - Расстояние от низа створки до центра ручки
 H - Visina kriła
 H - Sash height
 H - Высота створки

G=H-Hh-207 K=Hh-207
 G=H-Hh-211 K=Hh-211

I=H-Hh-119 J=Hh-119
 I=H-Hh-123 J=Hh-123

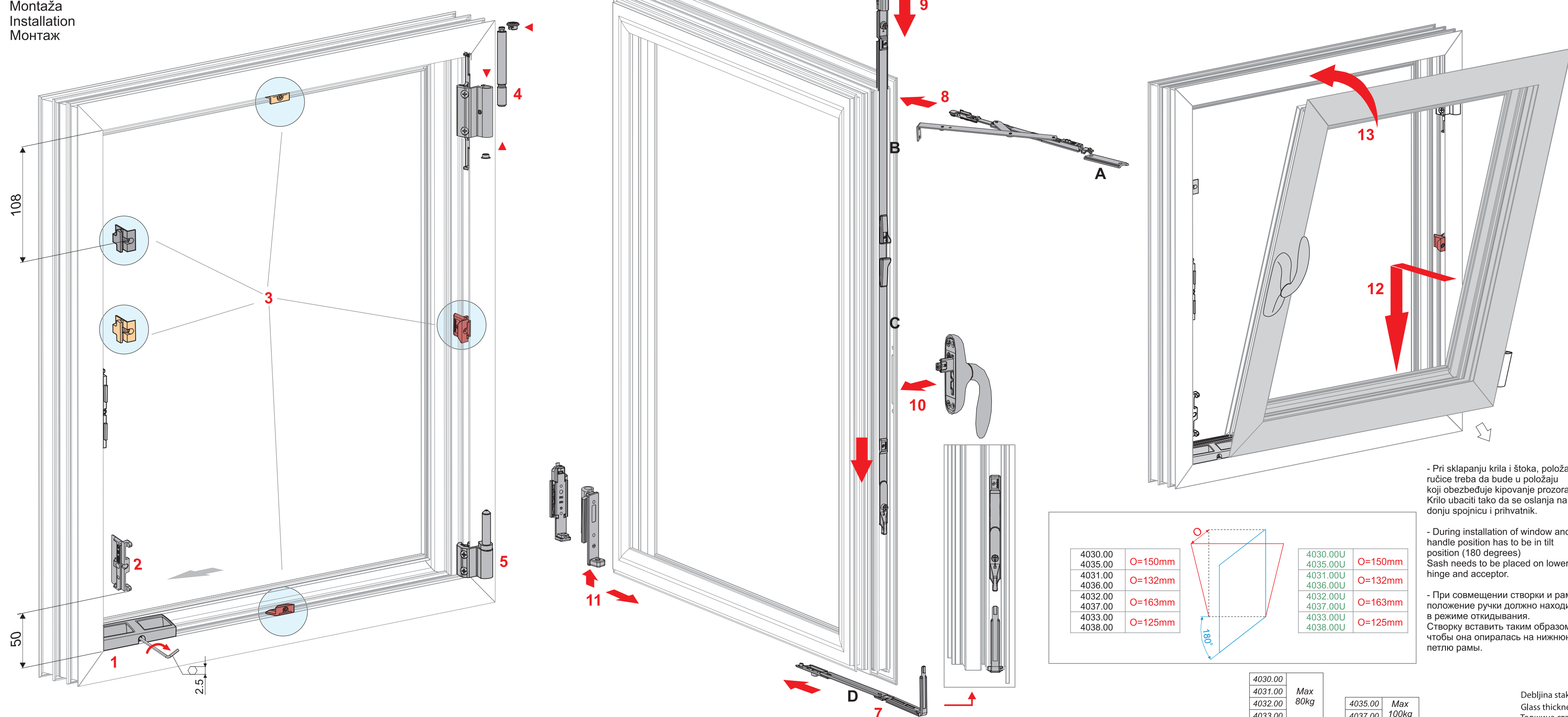
T_{max}=4.2Nm



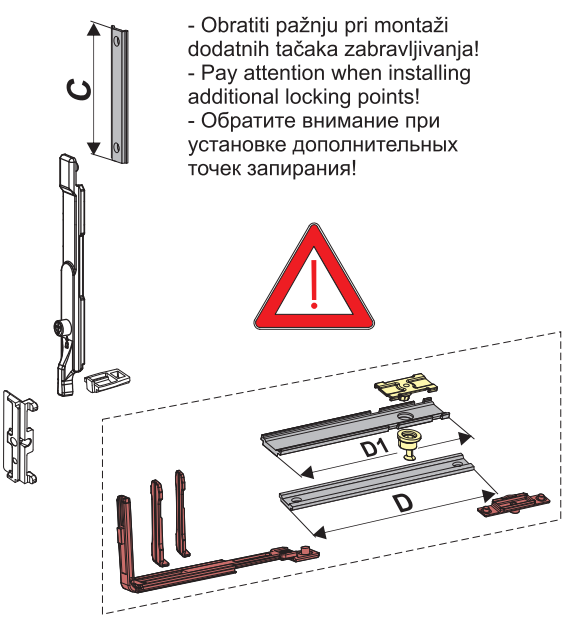
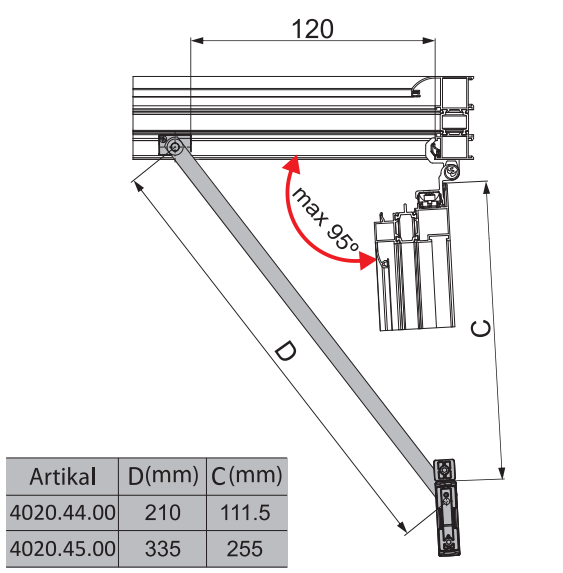
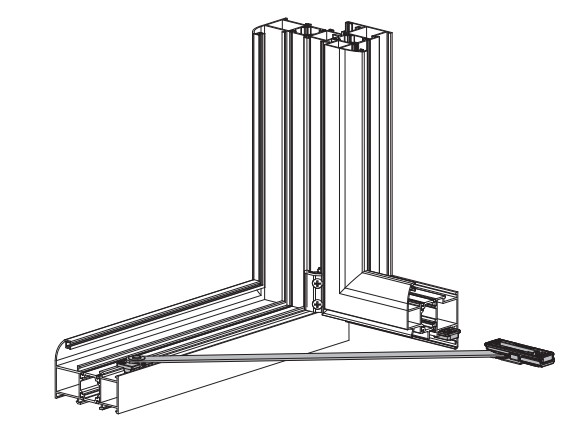
PREPORUKE / RECOMMENDATIONS / РЕКОМЕНДАЦИИ

4030.00 / 4030.00 U 4035.00 / 4035.00 U	4031.00 / 4031.00 U 4036.00 / 4036.00 U	4032.00 / 4032.00 U 4037.00 / 4037.00 U	4033.00 / 4033.00 U 4038.00 / 4038.00 U
535 ≤ L ≤ 1200 465 ≤ H ≤ 2400	445 ≤ L ≤ 535 465 ≤ H ≤ 2400	1200 ≤ L ≤ 1400 465 ≤ H ≤ 2400	375 ≤ L ≤ 535 465 ≤ H ≤ 1000
Hh _{min} =235	Hh _{min} =235	Hh _{min} =235	Hh _{min} =235

Montaža
Installation
Монтаж



Granične makaze / Limiter arms /
Ограничительные ножницы



- Pri sklapanju krila i štoka, položaj ručice treba da bude u položaju koji obezbeđuje kipovanje prozora. Krilo ubaciti tako da se oslanja na donju spojnicu i prihvatnik.
- During installation of window and sash, handle position has to be in tilt position (180 degrees). Sash needs to be placed on lower hinge and acceptor.
- При совмещении створки и рамы, положение ручки должно находиться в режиме откидывания. Створку вставить таким образом, чтобы она опиралась на нижнюю петлю рамы.

4030.00	O=150mm	4030.00U	O=150mm
4035.00	O=132mm	4035.00U	O=132mm
4036.00	O=163mm	4036.00U	O=163mm
4032.00	O=125mm	4032.00U	O=125mm
4037.00		4037.00U	
4033.00		4033.00U	
4038.00		4038.00U	

4030.00	Max
4031.00	80kg
4032.00	
4033.00	

4035.00	Max
4037.00	100kg

Debljina stakla
Glass thickness
Толщина стекла

4035.00 U	Max
4037.00 U	130kg

Pomoćne makaze (za širine L>1200mm)
Auxiliary scissors (for sash width L>1200mm)
Вспомогательные ножницы (для ширины L>1200mm)

Prerokica: Recommendation: Рекомендация:

Zbog pouzdanijeg funkcionisanja mehanizma pomoćnih makaza, obezbediti da dubina zlebeza na mestu zatvaranja makaza bude b<2.5mm, ugrađujući po potrebi plastični umetak.

Mechanism of auxiliary scissors will be more reliable and effective in terms of lifetime if depth of the groove in the place where scissors are closing is b < 2.5 mm (if it's needed, install plastic support).

Для более надежной работы механизма вспомогательных ножниц необходимо обеспечить глубину паза в месте закрытия ножниц b<2.5 мм, монтировать при необходимости пластиковую вставку.

Uputstvo za montažu pomoćnih makaza / Installation manual for auxiliary scissors / Инструкция по монтажу вспомогательных ножниц

Pri ugradnji pomoćnih makaza postupiti kao što je prikazano na glavnoj šemi za montažu, uz sledeći dodatak prikazan skicom.

When installing auxiliary scissors, proceed as shown in the main assembly scheme, with the following addition shown in the drawing.

При установке вспомогательных ножниц, руководствуйтесь основной схемой, а также следующими дополнительными чертежами:

1. Pozicionirani držač od plastike na mesto predviđeno na poluzi pomoćnih makaza.
2. Nosač pomoćnih makaza (2) postavi u zlebez štoka tako da osa zavrtke (Z) bude na sredini zazoru (6).
3. Položaj nosača u štoku prozora osigurati sa 2 zavrtnja (OK 2.5).
4. Podelašavanje vrtiš kad je pogonska ručica u položaju koji obezbeđuje otvaranje krila prozora (90°).
5. Preko tuljka na glavnom makazama osigurati vezu sa potisnom letvom N, čija je mera data tabelom.
6. Postavi tuljak klizača u otvor na potisnoj letvi N, a zatim i zatvarač klizača preko njega.
7. Zatvarač klizača privrati u položaj kipovanja pomoću dva zavrtnja imbus ključem (OK 2.5).
8. Položaj u kome bi trebalo osigurati zatvarač klizača bi trebalo da ima otvoren minimalni zazor sa odgovarajućom površinom klizača.
9. Pozicionirani klizač postavljajem tuljka klizača pomoćnih makaza u otvor na potisnoj letvi M.
10. Otvori vezu između ugaonog prenosioca 4010.20 i potisne letve M preko tuljka na ugaonom prenosiocu. Mera potisne letve M data je tabelom.

1. Position the plastic holder into the position provided on the auxiliary scissor.

2. Place the auxiliary scissor holder (2) in the groove of the frame so that the rivet (Z) axis is in the center of the gap (6).

3. Ensure position of holder with two screws (OK 2.5).

4. Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

5. Using pin on the main scissors make a connection with sliding bar N, dimensions of the bar are given in the table.

6. Insert slider pin into the hole on the sliding bar N, and then slider closer over it.

7. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

8. Make a connection between the corner transmission unit 4010.20 and the sliding bar M over the pin on corner transmission. Dimensions of the sliding bar M are given in the table.

9. Place the auxiliary scissor holder in the designated place on the auxiliary scissor.

10. Connect the auxiliary scissor holder (2) in the groove of the frame so that the rivet (Z) axis is in the center of the gap (6).

11. Adjust the position of the holder with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

12. Secure the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

13. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

14. Connect the connection between the corner transmission unit 4010.20 and the sliding bar M over the pin on corner transmission. Dimensions of the sliding bar M are given in the table.

15. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

16. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

17. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

18. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

19. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

20. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

21. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

22. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

23. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

24. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

25. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

26. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

27. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

28. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

29. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

30. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

31. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

32. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

33. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

34. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

35. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

36. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

37. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

38. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

39. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

40. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

41. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

42. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

43. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

44. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

45. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

46. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

47. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

48. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

49. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

50. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

51. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

52. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

53. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

54. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

55. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

56. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

57. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

58. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

59. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

60. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

61. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

62. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

63. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

64. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

65. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

66. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

67. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

68. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

69. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

70. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

71. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

72. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

73. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

74. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

75. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

76. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

77. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

78. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

79. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

80. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

81. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

82. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

83. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

84. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

85. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

86. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

87. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

88. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

89. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

90. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

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93. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

94. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

95. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

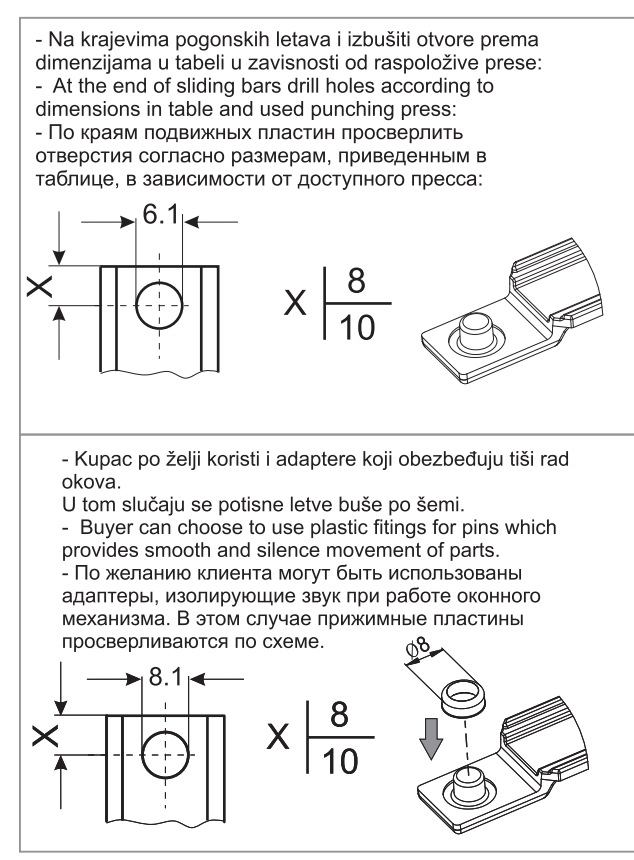
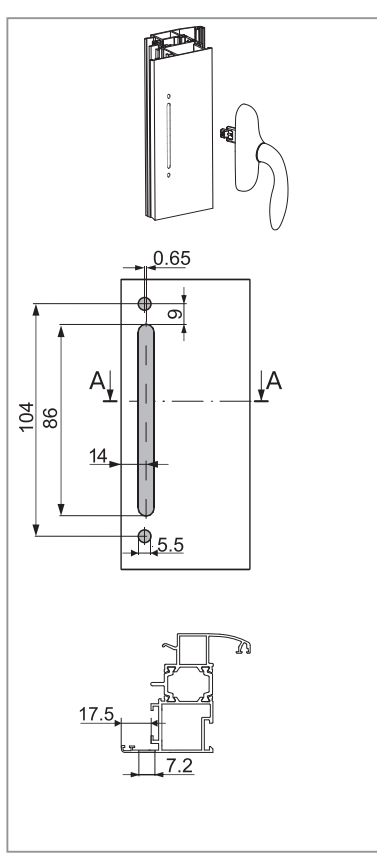
96. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

97. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

98. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).

99. Position the slider by inserting the slider pin of the auxiliary scissors into the hole on the sliding bar M.

100. Connect the connection between the main scissors and the sliding bar N with two screws (OK 2.5). Adjust the position of the holder with the handle lever is in position which ensures the opening of the window (90°).



2400	38	31	27	23	20	18	16	15	14	13	12	11	10
2300	38	34	28	25	21	19	17	15	14	13	12	11	10
2200	38	33	30	25	22	20	18	16	15	14	13	11	10
2100	38	35	31	27	23	21	19	17	16	14	13	12	11
2000	38	38	33	28	25	22	20	18	16	15	14	12	11
1900	38	38	34	30	26	23	21	19	17	16	15	14	13
1800	38	38	38	31	27	24	21	20	18	16	15	14	13
1700	38	38	38	33	29	26	23	21	18	17	16	16	14
1600	38	38	38	35	31	27	25	22	20	18	16	15	13
1500	38	38	38	38	33	29	26	24	21	18	17	15	13
1400	38	38	38	38	35	31	27	25	22	21	17	16	13
1300	38	38	38	38	34	31	25	25	21	18	15	13	
1200	38	38	38	38	36	33	29	25	21	18	15	13	
1100	38	38	38	38	38	33	29	25	21	18	15	12	
1000	38	38	38	38	38	33	29	25	21	18	13	10	
900	38	38	38	38	38	33	29	21	19	15	11	8	
800	38	38	38	38	38	31	25	20	15	10	8	x	
700	38	38	38	38	38	33	31	24	18	13	x	x	
600	38	38	38	38	38	33	31	21	x	x	x	x	
500	38	38	38	38	38	29	x	x	x	x	x	x	
465	38	38	38	38	38	x	x	x	x	x	x	x	
H	425	535	600	700	800	900	1000	1100	1200	1300	1400	1500	1600
L													

mm	kg/m ²
6	15
8	20
10	25
12	30
14	35
16	40
18	45
20	50
22	55
24	60
26	65
28	70
30	75
32	80
34	85
36	90
38	95
40	100
42	105
44	110
46	115
48	120
48	125

4035.00 U	Max
4037.00 U	130kg

2400	48	38	34	29	26	23	21	19	17	16	15	14	13
2300	48	40	36	31	27	24	21	20	18	17	15	14	13
2200	48	42	37	32	28	25	22	20	19	17	16	15	14
2100	48	44	39	34	29	26	24	21	20	18	17	16	15
2000	48	46	41	35	31	27	25	22	21	19	18	16	15
1900	48	48	43	37	33	29	26	24	22	20	19	17	16
1800	48	48	46	39	34	30	27	25	23	21	20	18	17
1700	48	48	48	42	36	32	29	26	24	22	21	19	18
1600	48	48	48	44	39	34	31	28	26	24	22	21	18
1500	48	48	48	47	41	37	33	30	27	25	24	21	18
1400	48	48	48	48	44	39	35	32	29	27	24	21	18
1300	48	48	48	48	42	38	35	32	27	24	21	18	
1200	48	48	48	48	46	41	37	32	27	24	21	18	
1100	48	48	48	48	48	45	37	32	27	24	20	16	
1000	48	48	48	48	48	42	37	32	27	24	18	14	
900	48	48	48										